

Digital Transformation of Last-Mile Delivery

Dr. Don Ratliff

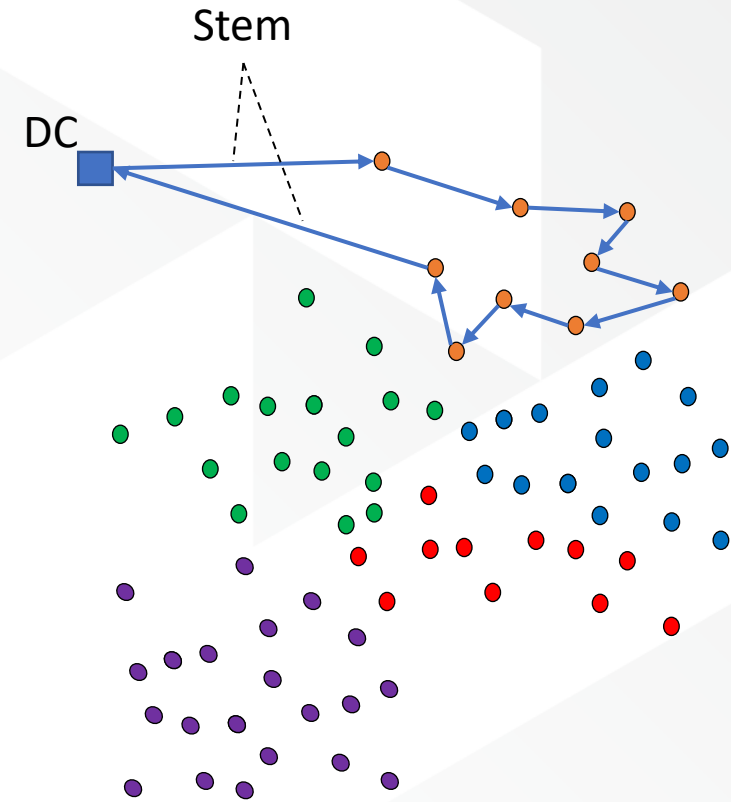
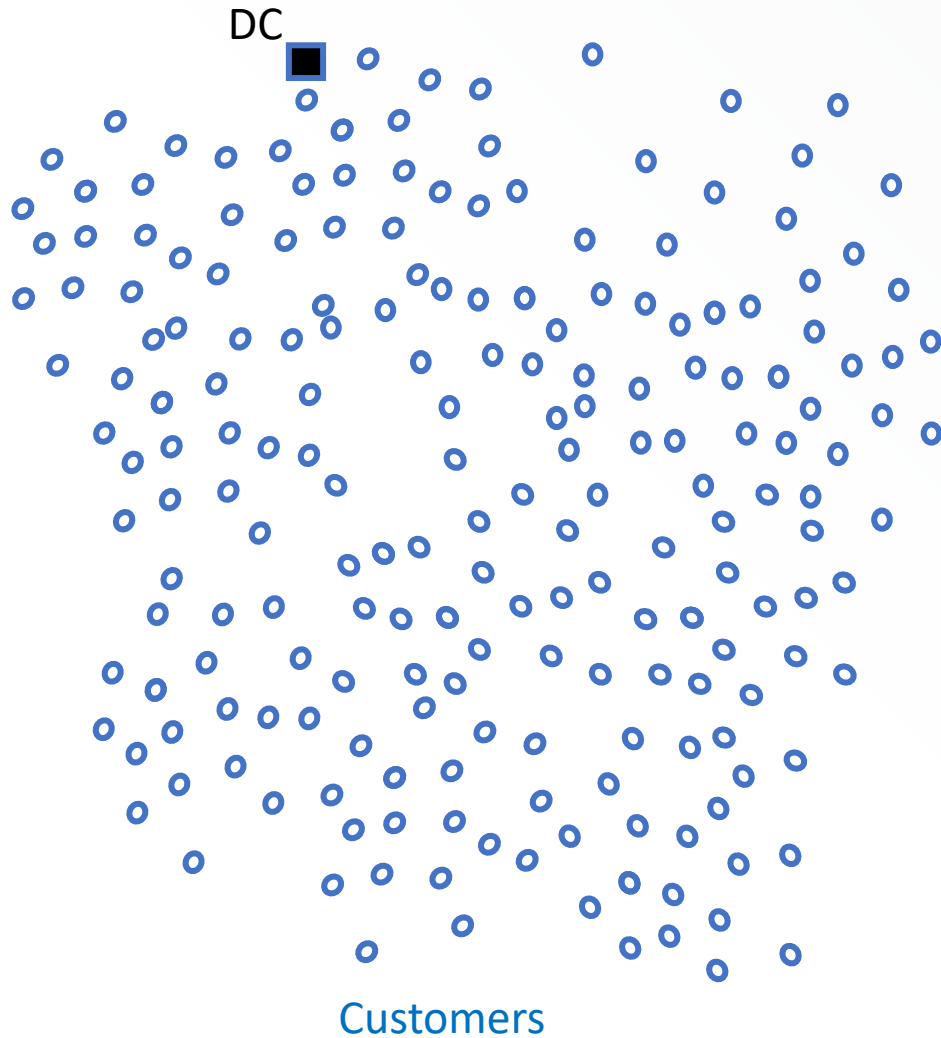
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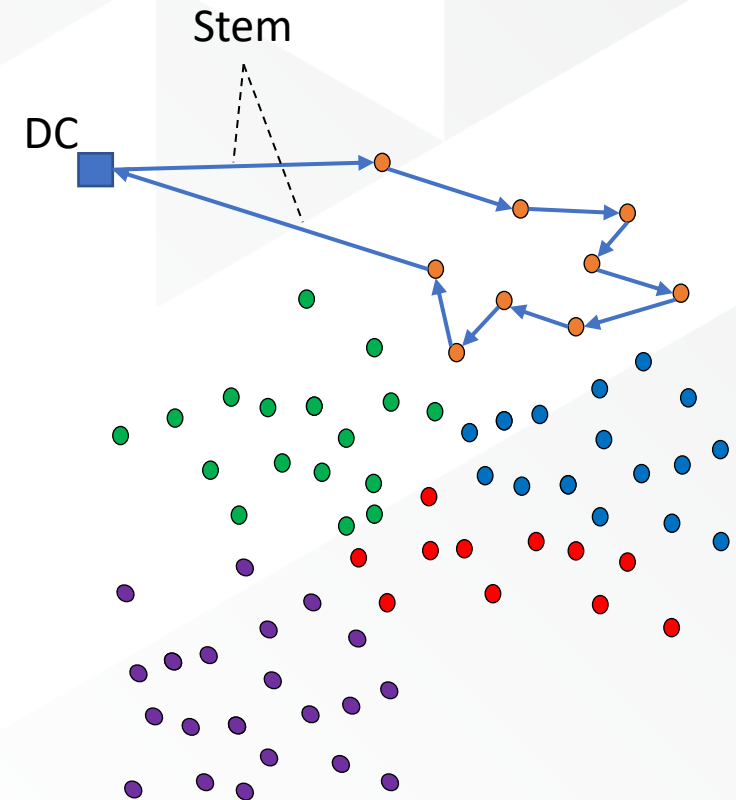
Delivery Planning



- Each day a subset of customers require deliveries
- The deliveries must be grouped into routes and sequenced in delivery order
- The results must satisfy delivery constraints, be efficient and make customers happy

Number of Possible Delivery Routes

- Suppose there are **200 customers** that must be visited with **10 trucks**.
- There are $(200 \text{ to the } 10^{\text{th}} \text{ power})/10!$ or about **55 trillion possible groupings** of the customers into the **10 routes**.
- There are $20!$ or about **2,433 trillion possible sequences** for a group with **20 customers**.
- It is **impossible** to generate delivery routes that are **provably optimum**.
- Good route optimizers combine **efficient computer processing** with **optimization concepts** to evaluate very large numbers of good groupings and sequences and select the best possible in the time available.
- The only way to **evaluate** a route optimizer is to **try it!**



Delivery Environments are continually changing

- Increasing urban deliveries
- Changing traffic patterns
- Decreased parking availability
- Restrictions on road usage by trucks
- Increasing customer expectations
- Decreased time available for planning
- Increasing cost of labor
- Increasing stop time to drive time ratio
- Increasing delivery cost to value ratio
- Multiple customers serviced from the same stop
- Increasing customer-first strategies

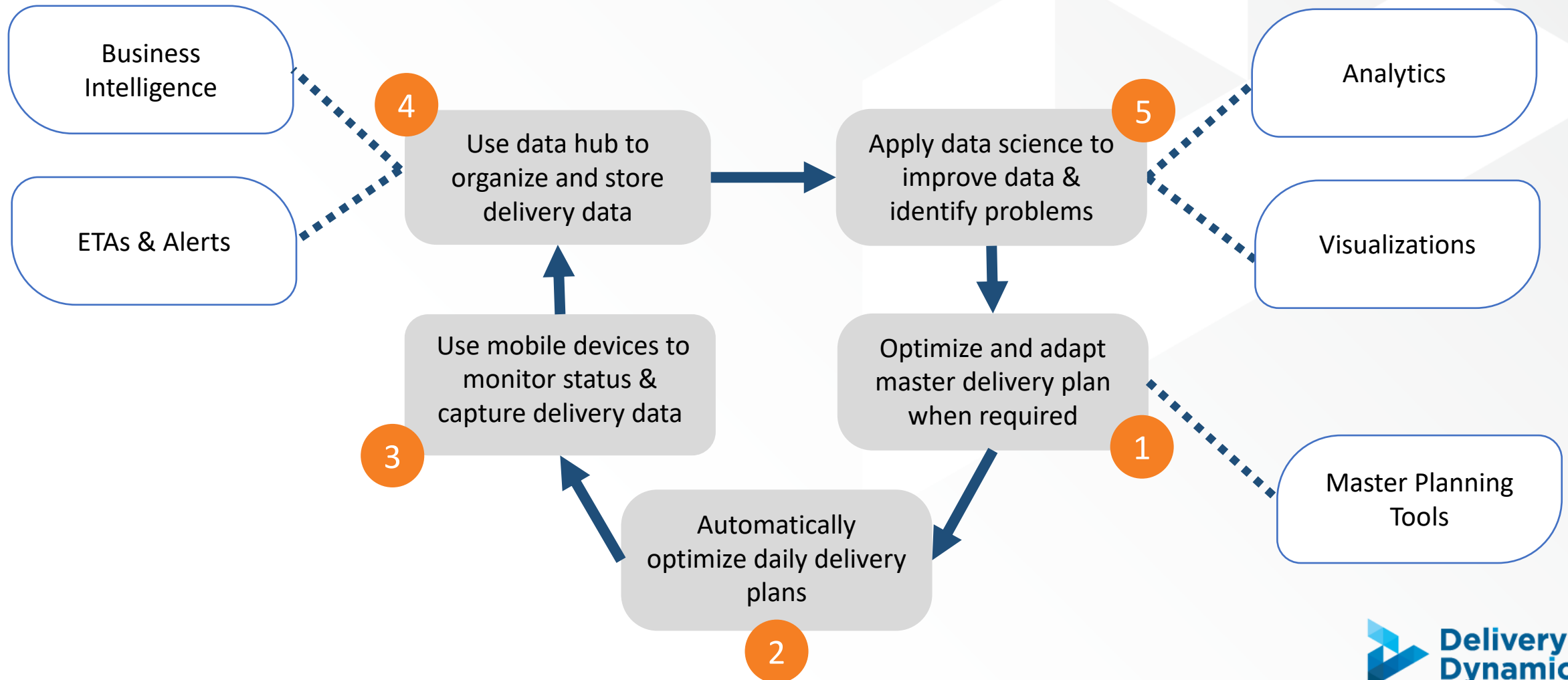


What is wrong with current delivery management?

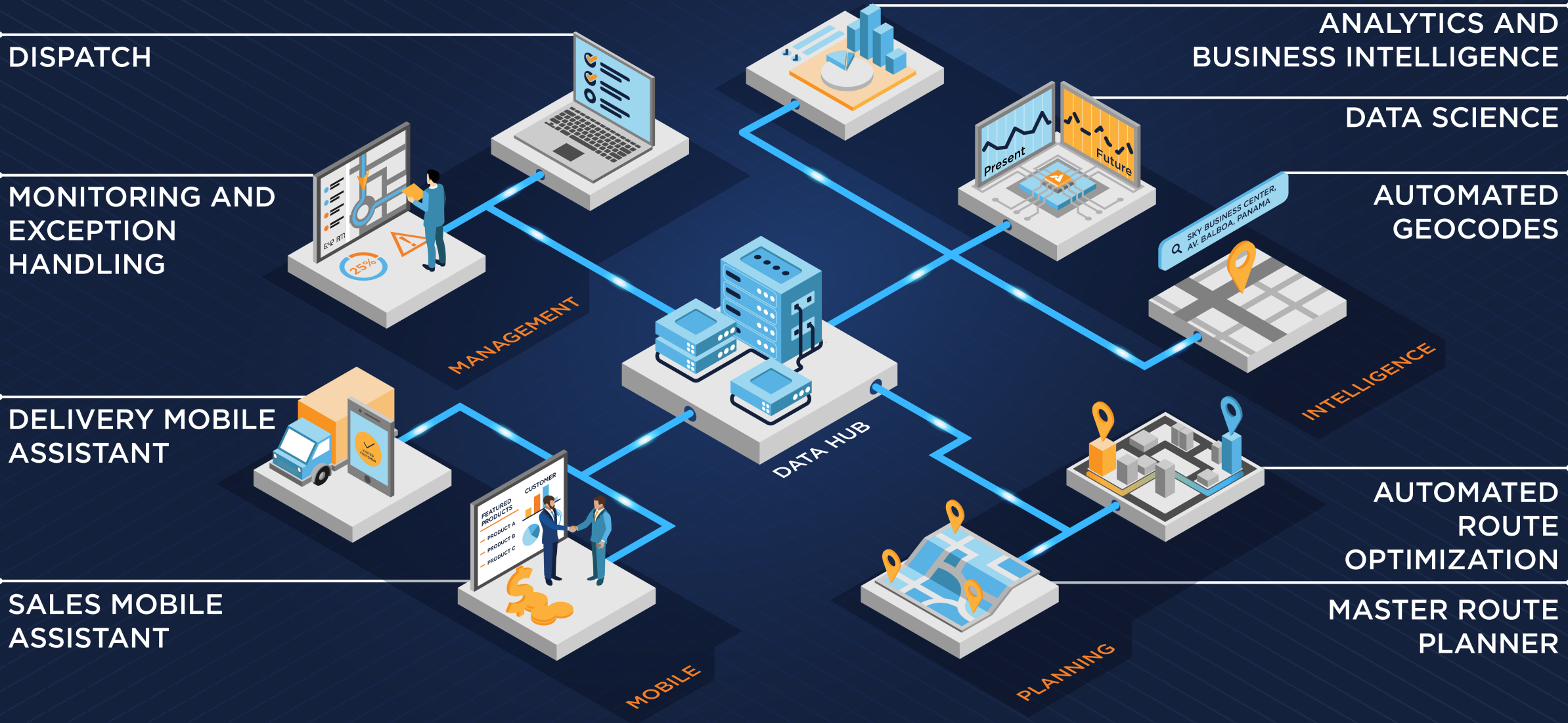
- Assumes an unrealistically static environment
- Inaccurate and missing data
- Poor time estimates for routes
- Extensive manual effort on daily route plans
- Ad hoc planning processes
- Inefficient or unachievable delivery plans
- “Islands” of technology
- Delivery monitoring doesn’t improve delivery planning
- No digital process improvement



A Better Approach - Adaptive Delivery Management



Delivery Dynamics Integrated Platform



Design Issues – traditional sales

- Determine delivery day assignments
 - Drivers are typically on salary
 - Trucks are owned or leased
 - Costs are mostly fixed
 - Minimize delivery cost by balancing work over days
- Determine sales rep assignments
 - Delivery frequency is usually based on sales volume
 - For “traditional sales” a sales rep takes orders that are delivered X days later
 - Minimize sales rep cost by balancing work over days
- Determine route strategy
 - Driver familiarity decreases drive time and service time
 - Customers like having the same driver and salesperson each visit
 - Returns and revisits
 - Dynamic or master routes

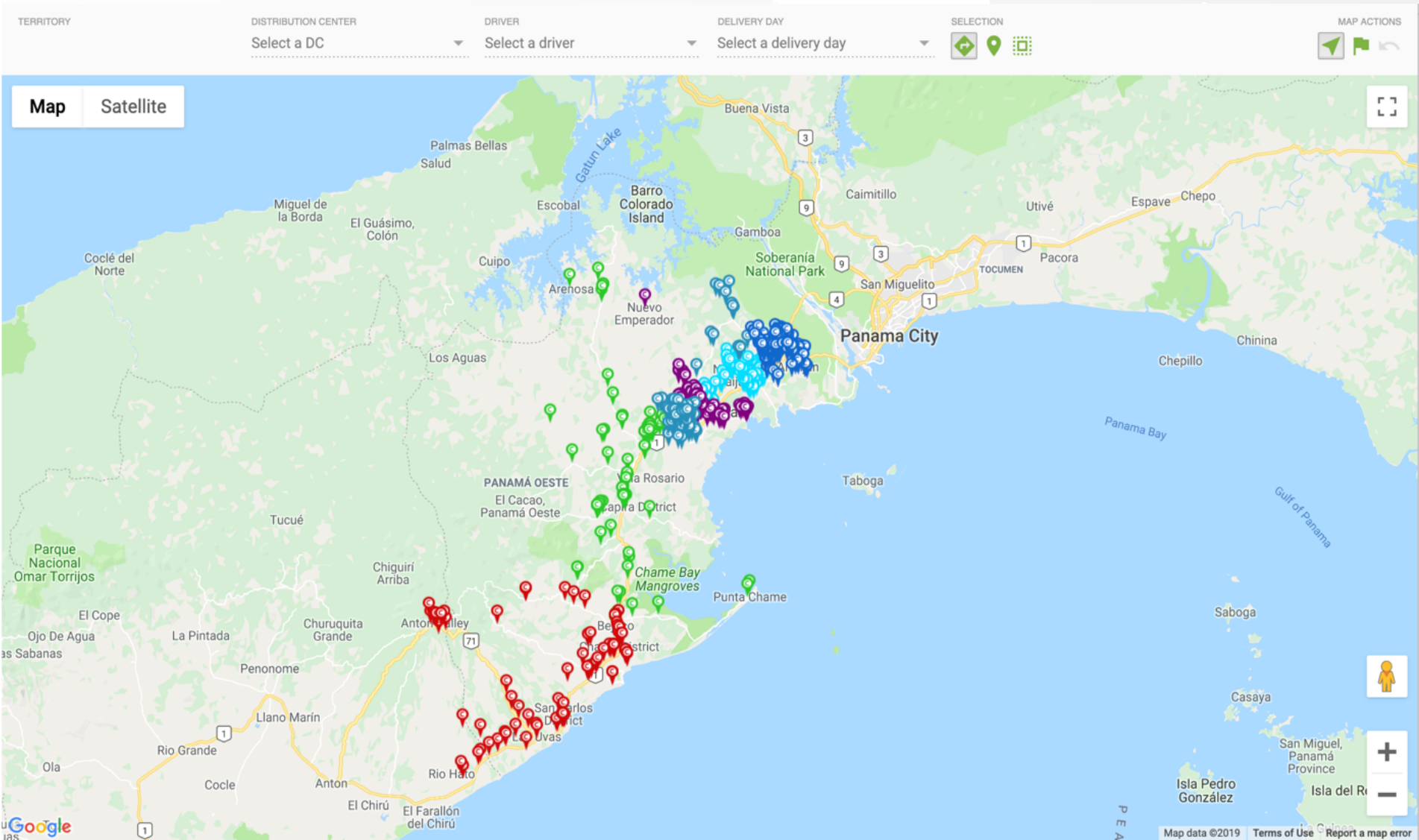


Master Routes & Day Balance

Group routes by Territory

TABLE ACTIONS

ID	Color	Num Routes	Num Cust.	Route time (h)	Drive time (h)	Stop time (h)
> 0		1	0			
> VIERNES		7	117			
> MARTES		8	95			
> MIÉRCOLES		8	106			
> JUEVES		7	109			
> SÁBADO		8	123			
> LUNES		7	80			



What data is required?

- Customer data
 - Geocodes
 - Delivery stop times
 - Delivery windows
 - Delivery restrictions
- Drive data
 - Drive times
 - Drive distances
- Order data
 - SKUs
 - Quantities
 - Size
- Product data
 - Weight
 - Volume
- Truck data
 - Size
 - Cost
- Driver data
 - Availability
 - Cost
- Stop data
 - Parking
 - Multiple delivery points

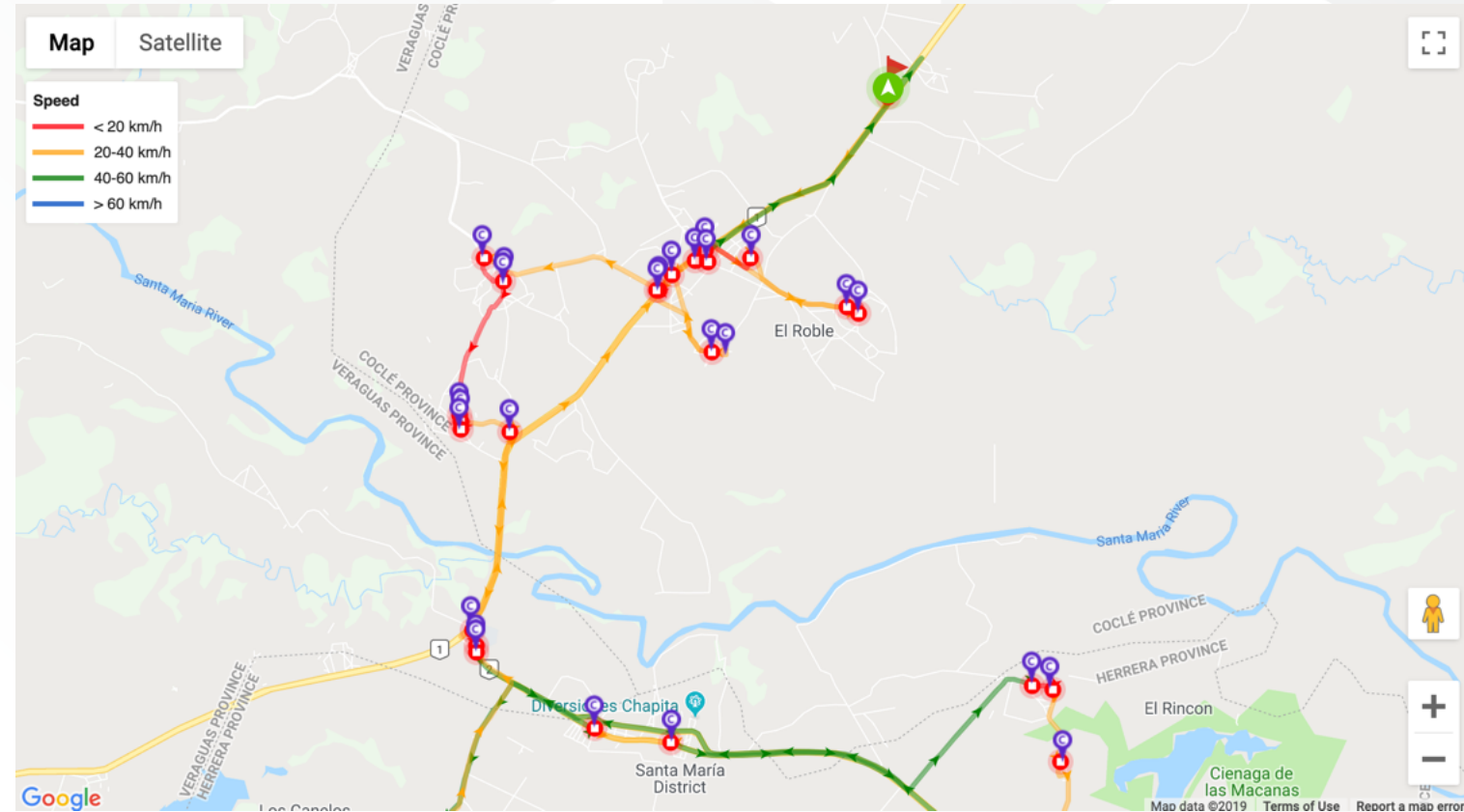
Stop time data



- Typical approach is to use a general estimating function {e.g., $\text{time} = (\text{fixed time}) + (\# \text{ line items}) * (\text{variable time})$ }
- Often very large errors in predicted delivery times
- Better approach is to use a different estimating distribution for each customer


Drive time data

- Data required
 - Drive distance matrix
 - Drive time matrix
- Sources
 - Google
 - Bing
 - Open streets
- Problems
 - Bad geocodes
 - Bad network assignment
 - Drive time variability
- Solution
 - Revise based on GPS trails



“Automated” Route Optimization


- Dynamic routes
- Master routes

 True cloud routing and scheduling solution that leverage parallel computing architecture and advanced optimization algorithms.

Territory scenario:
Please select a scenario from the territory planner

1 Setup ————— 2 Optimization parameters

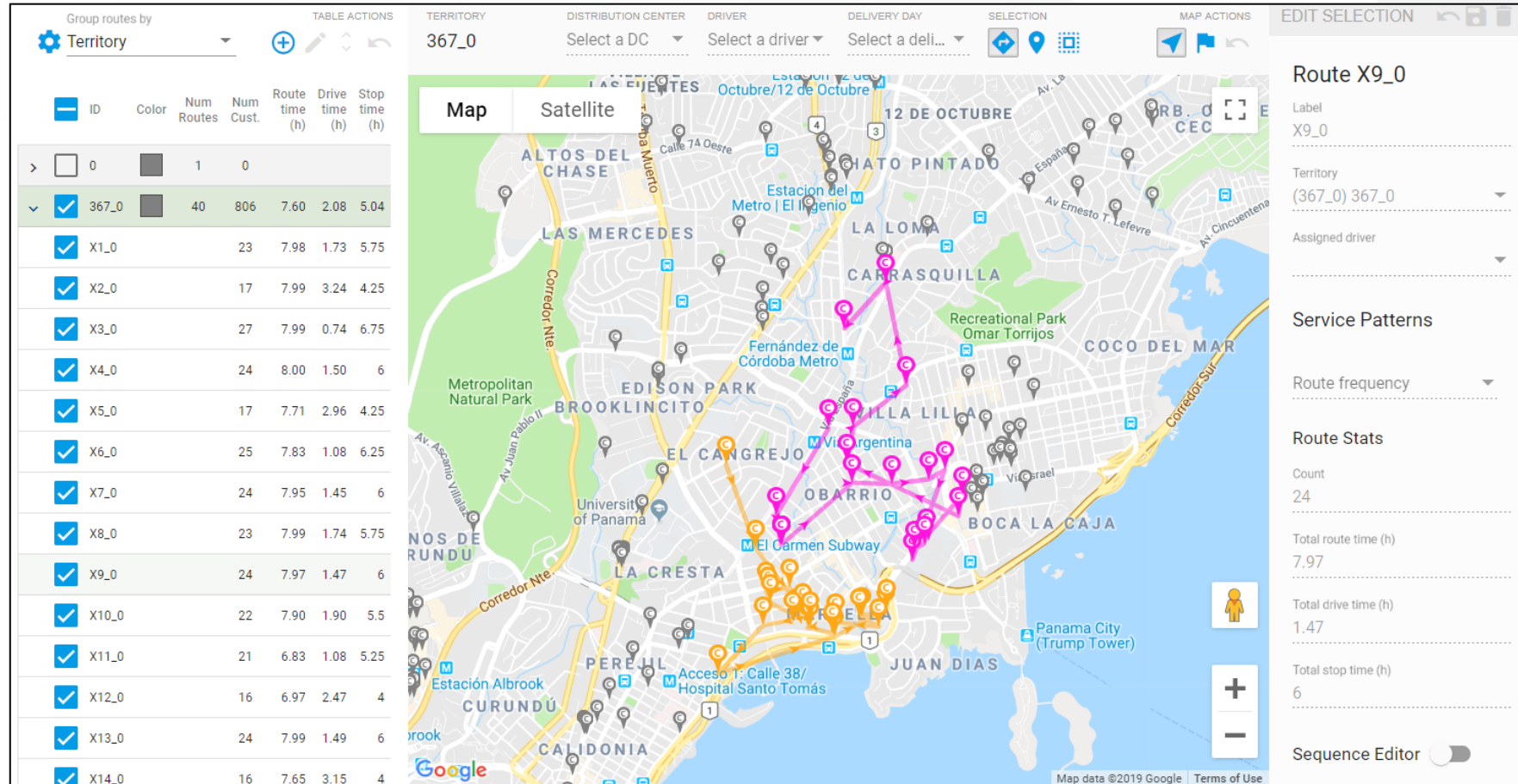
General Parameters

Plan start date	Planning horizon days	Minimum transit minutes	Transit time factor
2019-04-18	 1	0	1
Unload time in hours	Fixed stop time in hours	Nearest neighbors	Maximum cost in minutes
0.25	0	50	10

☐ Enable construction with anchor orders
☐ Enable exchange routine
☐ Preserve route assignments
☒ Allow customers to change route
☒ Allow customer sequence to change
☐ Enforce routing rules

Flexible constraints and objectives

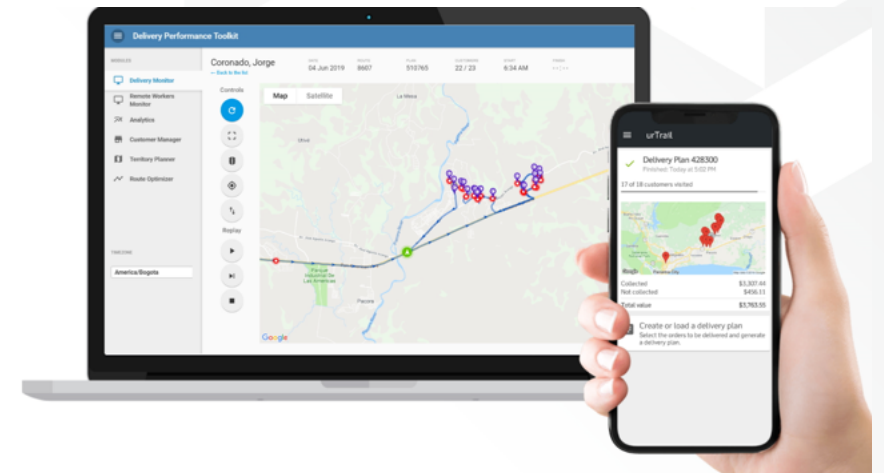
Automated Daily Route Generation

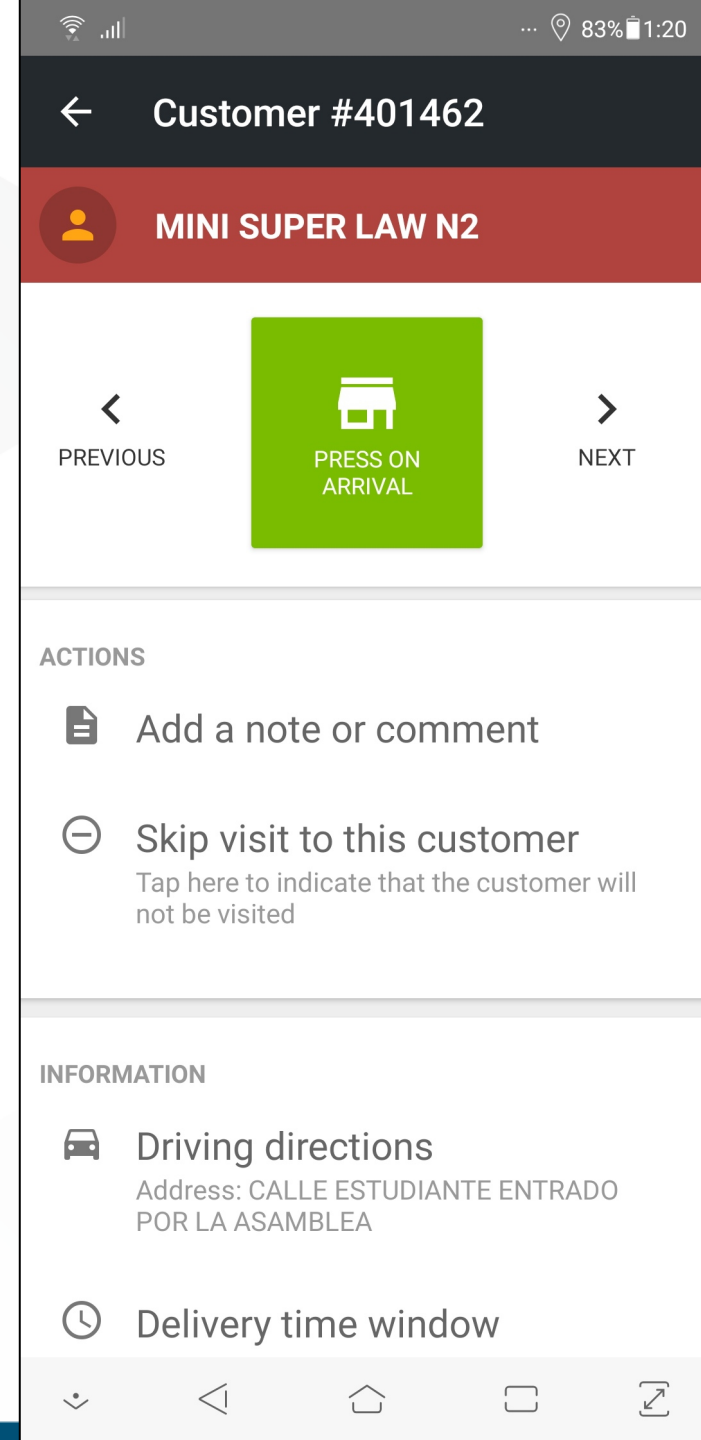


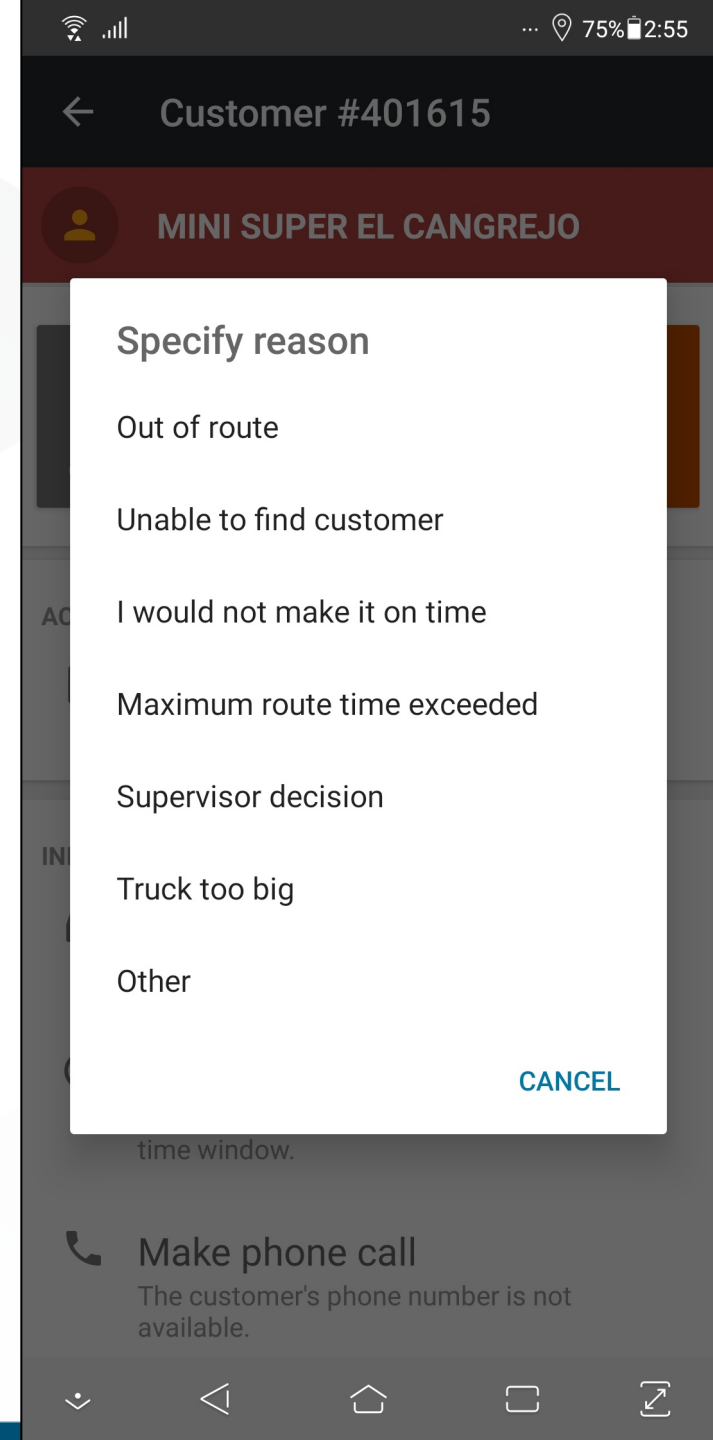
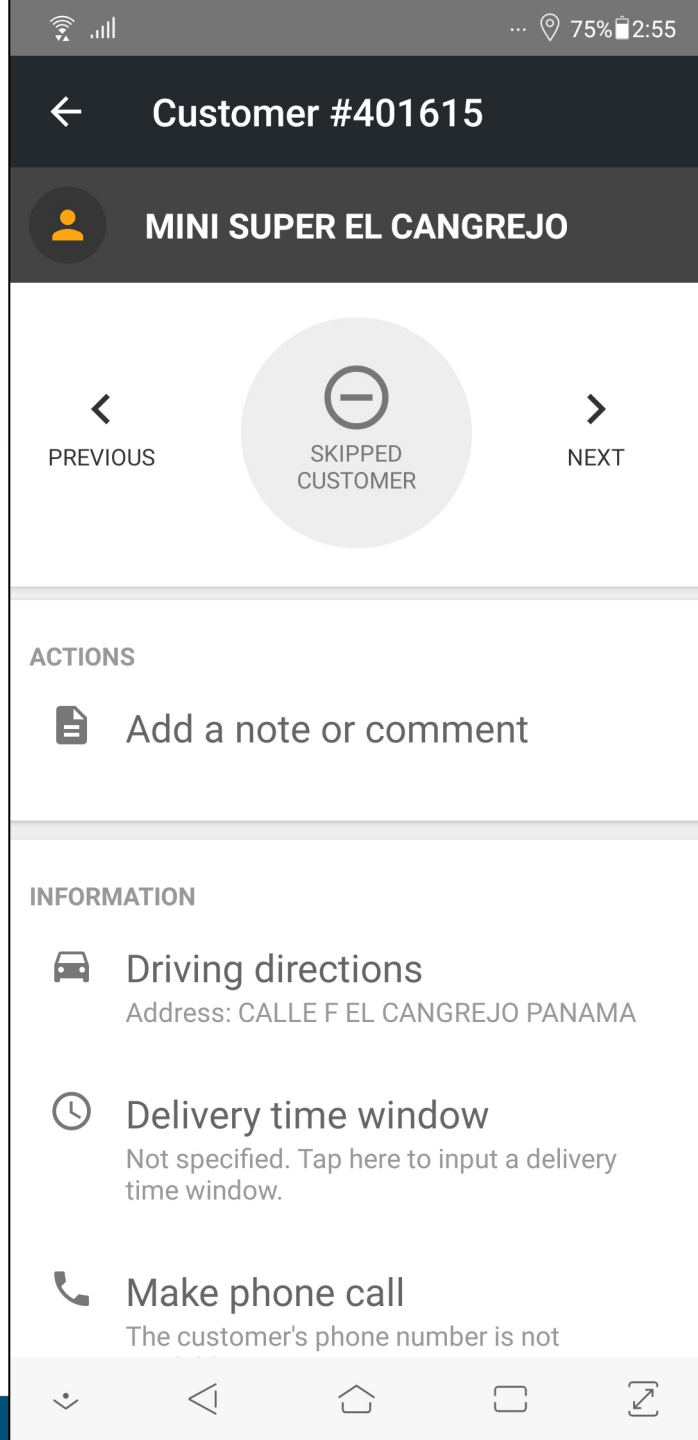
Efficient and compact routes

Mobile Platform

- Capture GPS trails
- Capture reasons for returns
- Capture reasons for no sales
- Provide digital information to help driver and salespeople improve effectiveness
- Provide managers with “smart” real-time visibility
- Provide alerts to drivers, salespeople, managers and customers







82%1:23

←

Product 26-16634

MODIFY ORDER

16634 EXH 6 BATERIAS AA

Modify quantity

Delivering 0 out of 4 ordered

Specify reason for modification

Provided reason: Product not on truck

Add a note or comment

DONE

82%1:23

←

Product 26-16634

Specify reason

Not ordered

Insufficient money

No longer wanted

Damaged

Incorrect quantity invoiced

Incorrect price invoiced

Product not on truck

Wrong product on truck

Expired or about to expire

Other

82%1:24

←

Order #3509412

UNIT PRICE: \$0.00 | TAX: 7%

QTY

1

PRODUCT PG-982838

CHARMIN ESSENTIAL 1

MEGA ROLL 451CT

UNIT PRICE: \$0.00 | TAX: 7%

SUBTOTAL

\$0.00

QTY

4

PRODUCT 26-16634

16634 EXH 6 BATERIAS AA

UNIT PRICE: \$4.27 | TAX: 7%

SUBTOTAL

\$0.00

QTY

2

PRODUCT 26-16634

16634 EXH 6 BATERIAS AA

UNIT PRICE: \$0.00 | TAX: 7%

SUBTOTAL

\$0.00

QTY

1

PRODUCT 88-812590

ENFAGROW 3 PREM

1700GR / 6UN

UNIT PRICE: \$35.92 | TAX: 0%

SUBTOTAL

\$35.92

Non-taxable subtotal

35.92

Taxable subtotal (7%)

30.90

Tax (7%)

2.16

Total

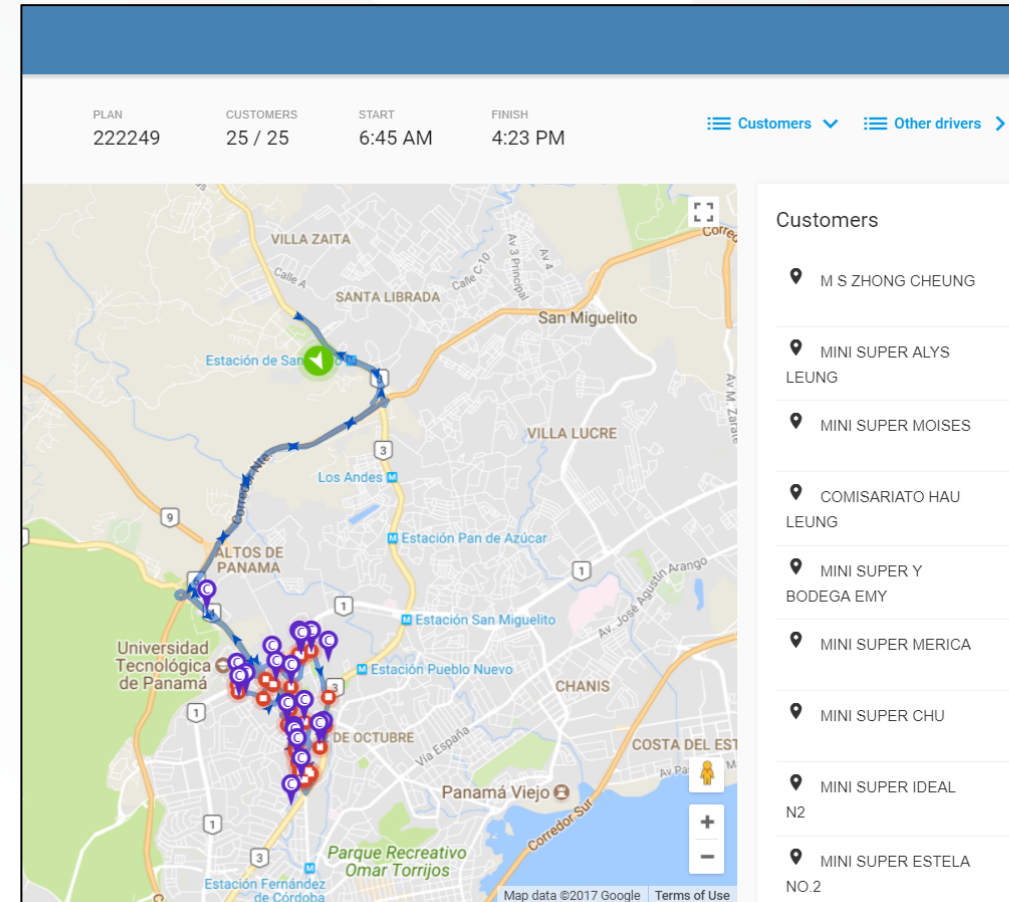
\$68.98*

PARTIALLY DELIVERED

What is the role of real-time visibility?

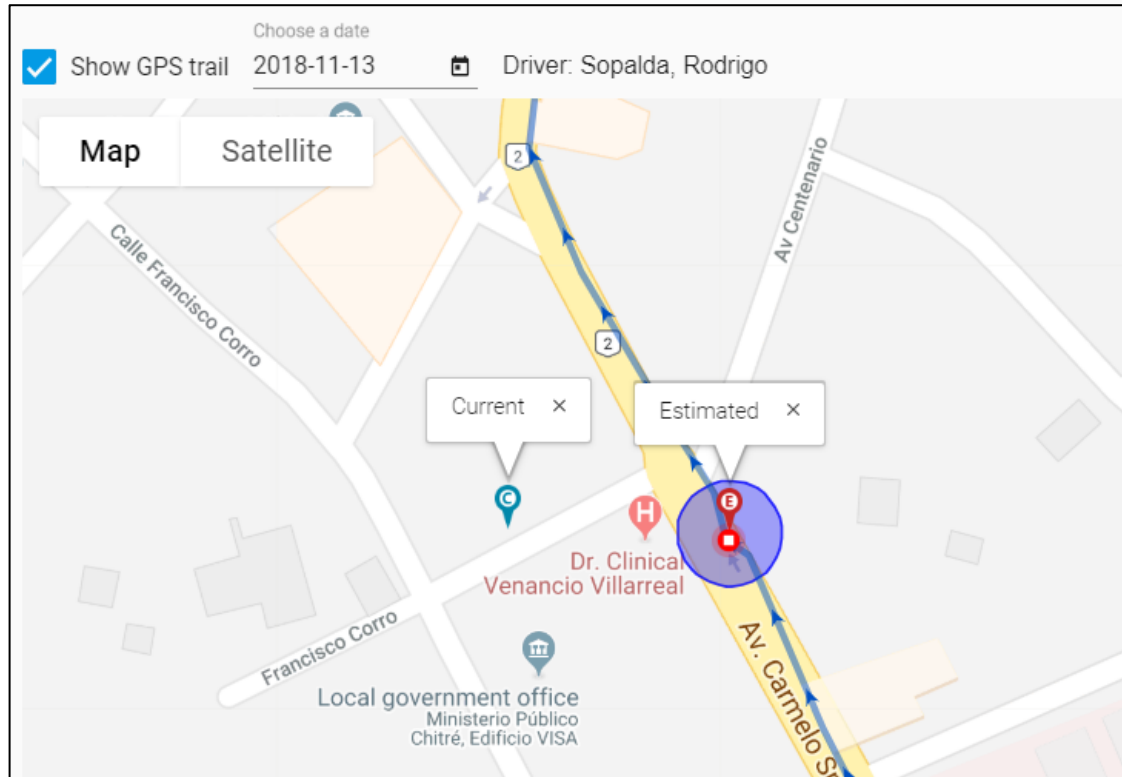
Apply a custom filter			
Plan ABC			
Last Contact	Status	Visited	Distance to DC
11:17 AM	Left MINI SUPER MULTICENTRO VERANILLO at 11:15 AM	9 / 21 (43%)	2.8 km
11:16 AM	Arrived at MINI SUPER ESTRELLA DORADA at 11:03 AM	15 / 25 (60%)	17.0 km
11:08 AM	Arrived at MINI SUPER LA GLORIA at 11:06 AM	10 / 21 (48%)	49.8 km
10:56 AM	No deliveries yet	0 / 1 (0%)	8.4 km
10:58 AM	Arrived at MINI SUPER CRISTALINA at 10:58 AM	10 / 20 (50%)	47.8 km
11:16 AM	Arrived at MS LA NUEVA ESPERANZA at 11:17 AM	9 / 16 (56%)	21.2 km

Execution at a glance

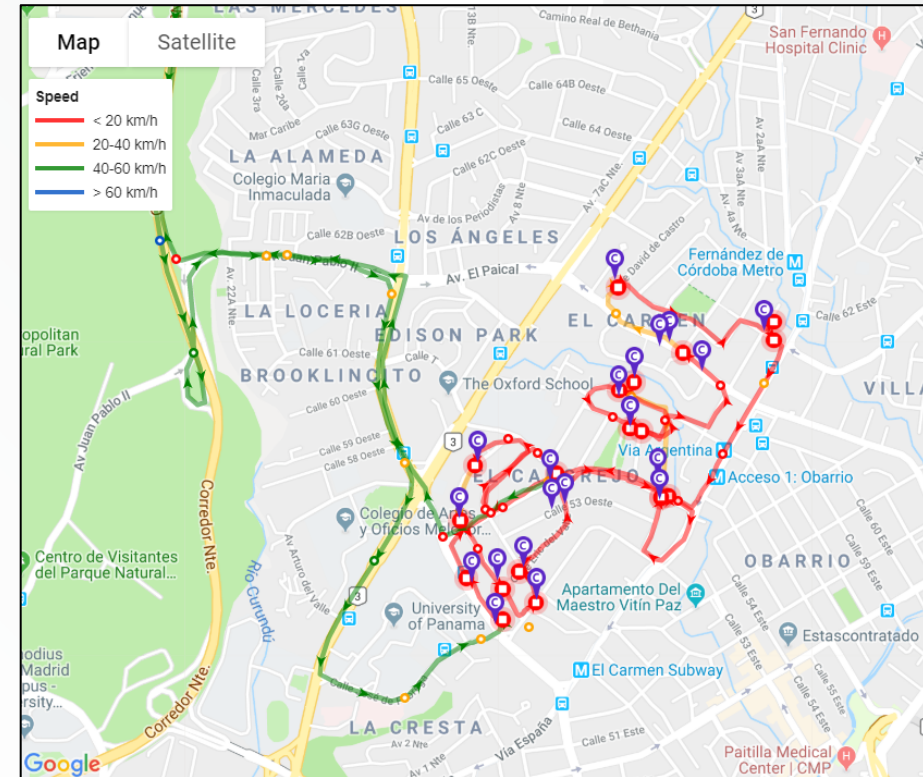


Detailed map view

Automated data improvement

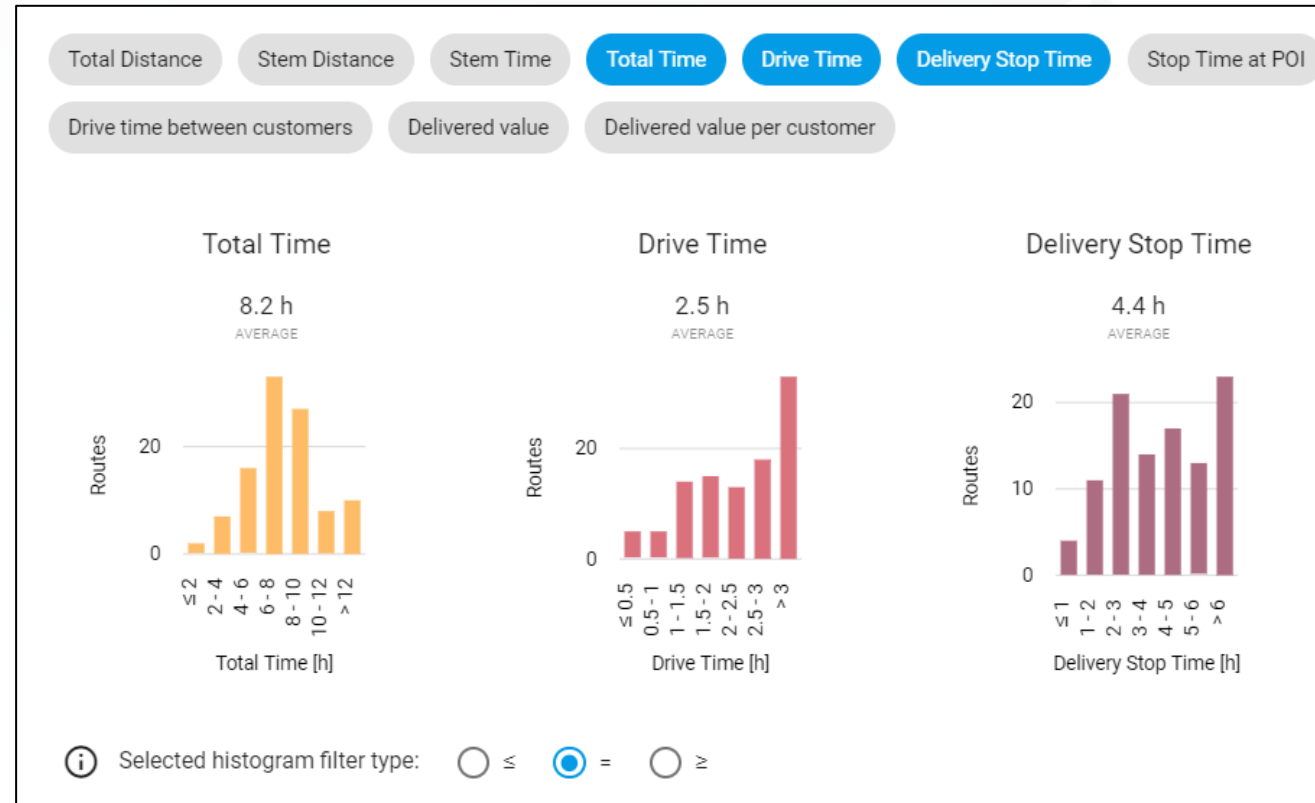


- Geocodes



- Stop times
- Drive times

What is the role of business analytics?



Data visualization

- Business decisions
- Business insights
- Identify where to improve delivery
- Identify how to improve delivery

Why Delivery Dynamics?

KEY FEATURES



Tools for developing master plans that digitally maintain the key characteristics of the delivery system and guide daily route optimization.



Automated optimization of daily route plans.



Mobile applications to collect delivery data and provide real-time status.



Business intelligence regarding routes, deliveries, drivers, customer and products.



Data science for cleaning data, improving planning estimates and identify problems.



Integrated technology designed to support a continual improvement process.

BENEFITS

- ✓ Better utilization of drivers and sales reps.
- ✓ More driver/customer familiarity.
- ✓ Improved planner productivity.
- ✓ More efficient and reliable delivery plans.
- ✓ Systematic planning process.
- ✓ Fewer planners to maintain and train.
- ✓ Provides data for master delivery plan improvements.
- ✓ Enables supervisors to mitigate delivery problems.
- ✓ Provides customer visibility to delivery status.
- ✓ Analytical measurements of driver performance and customer profitability,
- ✓ Identification of problem accounts and products.
- ✓ Better data and planning estimates
- ✓ Guidance for improving delivery plans
- ✓ A single point of support for delivery technology
- ✓ Technology components designed to work together
- ✓ Seamless movement of data reduces risks

Questions?